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September 22, 2017

Subject: Spirit AeroSystems Quality Alert Notification

To all Atlas Aerospace Suppliers:

Spirit Aerospace Systems has issued the below Quality Alert Notification to Atlas Aerospace. In turn, we are issuing this notification to all of our sub-tier suppliers which may be affected. Please read the below Quality Alert Notification.

Spirit Quality Alert:

“Due to some recent paint adhesion issues, we are requesting all suppliers who are receiving primed parts by Southwest United Industries in Tulsa, OK & Alloy Processing in Compton, CA to perform inspection testing on their stock. If any product meets the following conditions please perform a stock check using the outlined testing as mandated per the application specification. The specific primers and application specifications under concern are identified as:

- BMS 10-11 per BAC 5736
- BMS 10-20 per BAC 5793

If product meets the criteria above and was processed by Southwest United Industries or Alloy Processing please conduct the inspection testing as specified:

- BMS 10-11 per BAC 5736
  - o Dry Adhesion Tape test per BSS 7225 Type 1, Class 1
    - Reference BAC 5736 Section 11.3 & Table VI
- BMS 10-20 per BAC 5793
  - o Dry Adhesion Tape test per BSS 7225 Type 1, Class 1
    - Reference BAC 5793 Section 11.4
  - o Solvent Resistance Test per BAC 5793 Section 11.7

To ensure that the testing is an adequate representation of compliance you may need to test multiple surfaces.”

If this affects any of your products – contracted to ship to an Atlas company – please perform testing as outlined above and send a notification to me documenting your actions and any concerns. If your affected parts have already shipped to us, please notify me so we can check them here.

Thank you,  
Keith Woodward  
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The Atlas Group  
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